API SPECIFICATIONS

	Pipe O.D. Tolerance	Wall Tolerance	Weight Tolerance
API 5CT	<4.5" O.D.: ± 0.031"	-12.50%	Single Length: +6.5%, -3.5%
	4.5" O.D. and larger: +1.0%, -0.5%	-12.50%	Single lengths +6.5% -3.5% Carload 18,144 kg (40,000 lb) or more: -1.75% Carload less than 18,144 kg (40,000 lb): -3.5% Order items 18,144 kg (40,000 lb) or more: -1.75% Order items less than 18,144 kg (40,000 lb): -3.5%
API 5DP	4.0" O.D. and less: ± 0.031"	>2.875" and <20": +15.0%, -12.5%	Single Length: +6.5%, -3.5% Order items: +0% -1.8%
	4.5" O.D. and larger: +1%, -0.5%	20" and larger Welded, Grade B: +17.5%, -12.5%	Carload Lot: -1.75%
API 5L	2.375" and < 20": ± 0.75%	20" and larger Welded, X42 and Higher: +19.5%, -8.0%	Single Length: +10.0%, -3.5%
	20" and larger Seamless: ± 1.0%	20" and larger Seamless, Grade B: +15.0%, -12.5%	Carload Lot: -1.75%
	20" to 36" ERW: + .75% - .25%	20" and larger Seamless, X42 and Higher: +17.5%, -10%	
ASTM A53	NPS 2 and over: ±1.0%	-12.50%	± 10%
ASTM A106	NPS 1½ to 4, inclusive: ± 0.031"	-12.50%	+10%, -3.5%
	NPS 5 to 8, inclusive: +0.062", -0.031"		
	NPS 10 to 18, inclusive: +0.093", -0.031"		
	NPS 20 to 26, inclusive: +0.125", -0.031"		