

TORQUE TABLE FOR IJ-10 RD TUBING

SIZE	WT/FT	GRADE	MAKE-UP TORQUE			SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS						FT/LBS		
			MIN.	OPT.	MAX.				MIN.	OPT.	MAX.
1"	1.72	J-55	300	400	500	2 3/8"	6.2	J-55	1500		1800
1"	1.72	N-80	410	550	690	2 3/8"	6.2	N-80	1800		2400
1 1/4"	2.1	J-55	380	500	630	2 3/8"	7.7	J-55	1800		2100
1 1/4"	2.33	J-55	380	500	630	2 3/8"	7.7	N-80	2000		2600
1 1/4"	2.33	N-80	620	690	860	2 7/8"	6.5	J-55	1300		1600
1 1/2"	2.4	J-55	440	580	730	2 7/8"	6.5	N-80	1800		2500
1 1/2"	2.76	J-55	440	580	730	2 7/8"	7.9	J-55	1400		1700
1 1/2"	2.76	N-80	610	810	1010	2 7/8"	7.9	N-80	2600		3400
2 1/16"	3.25	J-55	560	740	920	2 7/8"	8.7	J-55	1600		1900
2 1/16"	3.25	N-80	770	1030	1290	2 7/8"	8.7	N-80	3000		4000
2 3/8"	4.7	J-55	1100		1300	2 7/8"	8.9	J-55	1600		1900
2 3/8"	4.7	N-80	1200		1700	2 7/8"	8.9	N-80	3000		4000
2 3/8"	5.3	J-55	1100		1400	2 7/8"	9.5	J-55	2100		2800
2 3/8"	5.3	N-80	1400		1900	2 7/8"	9.5	N-80	3500		4300
2 3/8"	5.95	J-55	1300		1600	2 7/8"	10.4	J-55	2100		2800
2 3/8"	5.95	N-80	1600		2200	2 7/8"	10.4	N-80	3500		4300
2 7/8"	11	J-55	2500		3200	3 1/2"	16.7	J-55	22900		3600
2 7/8"	11	N-80	4000		4800	3 1/2"	16.7	N-80	4500		5800
2 7/8"	11.65	J-55	2700		3400	4"	9.5	J-55	2100		2500
2 7/8"	11.65	N-80	4500		5300	4"	9.5	N-80	2400		2800
3 1/2"	9.3	J-55	2100		2600	4"	11	J-55	2300		2800
3 1/2"	9.3	N-80	2400		3400	4"	11	N-80	2500		3000
3 1/2"	10.3	J-55	2200		2700	4"	11.6	J-55	2500		3100
3 1/2"	10.3	N-80	2800		3800	4"	11.6	N-80	2800		3700
3 1/2"	12.8	J-55	2500		3000	4"	13.4	J-55	2500		3100
3 1/2"	12.8	N-80	3200		4200	4"	13.4	N-80	2800		3700
3 1/2"	12.95	J-55	2500		3000	4"	22.5	J-55	2900		3500
3 1/2"	12.95	N-80	3500		4600	4"	22.5	N-80	3400		4300
3 1/2"	15.5	J-55	2800		3400	4 1/2"	12.75	J-55	2400		2900
3 1/2"	15.5	N-80	4200		5200	4 1/2"	12.75	16.5	3000		3600
3 1/2"	15.8	J-55	2800		3400	4 1/2"	13.5	J-55	2400		2900
3 1/2"	15.8	N-80	4500		5800	4 1/2"	13.5	N-80	3000		3600
4 1/2"	15.5	J-55	2700		3200						
4 1/2"	15.5	N-80	3300		3900						
4 1/2"	16.9	J-55	2800		3300						
4 1/2"	16.9	N-80	3400		4000						
4 1/2"	19.2	J-55	3000		3500						
4 1/2"	19.2	N-80	3700		4300						
4 1/2"	21.6	J-55	3100		3600						
4 1/2"	21.6	N-80	3900		4500						

