

TORQUE TABLE FOR NUE TUBING

SIZE	WT/FT	GRADE	MAKE-UP TORQUE			SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS						FT/LBS		
			MIN.	OPT.	MAX.				MIN.	OPT.	MAX.
1"	1.8	J-55	200	270	340	2 7/8"	8.6	P-105	209	2790	3490
1"	1.8	N-80	290	380	480	3 1/2"	7.7	J-55	910	1210	1510
1 1/4"	2.4	J-55	260	350	440	3 1/2"	7.7	N-80	1280	1700	2130
1 1/4"	2.4	N-80	370	490	610	3 1/2"	9.2	J-55	1110	1480	1850
1 1/2"	4.7	J-55	310	410	500	3 1/2"	9.2	N-80	1550	2070	2590
1 1/2"	4.7	N-80	460	570	700	3 1/2"	9.2	P-105	1970	2620	3280
2 3/8"	4	J-55	460	610	760	3 1/2"	10.2	J-55	1290	1720	2150
2 3/8"	4	N-80	640	850	1060	3 1/2"	10.2	N-80	1810	2410	3010
2 3/8"	4.6	J-55	550	730	910	3 1/2"	12.7	N-80	2410	3210	4010
2 3/8"	4.6	N-80	770	1020	1280	3 1/2"	12.7	P-105	3050	4060	5080
2 3/8"	4.6	P-105	960	1280	1600	4"	9.5	J-55	930	1240	1550
2 3/8"	5.8	N-80	1100	1460	1830	4"	9.5	N-80	1310	1740	2180
2 3/8"	5.8	P-105	1380	1840	2300	4 1/2"	12.6	J-55	1310	1740	2180
2 7/8"	6.4	J-55	790	1050	1310	4 1/2"	12.6	N-80	1830	2440	3050
2 7/8"	6.4	N-80	1100	1470	1840						
2 7/8"	6.4	P-105	1390	1850	2310						
2 7/8"	8.6	N-80	1660	2210	2760						

